CLAIMS

Process for the preparation of a compound of formula 1

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(1)

wherein a compound of formula 2

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(2)

wherein X stands for a leaving group is reacted with a cyanide ion in water and wherein the pH is subsequently lowered to a pH between 0 and 5.

- Process according to claim 1, wherein the cyanide ion concentration is at least 1 mole per litre.
 - 3. Process according to claim 1 or claim 2, wherein the molar ratio between the total quantity of cyanide ion and the total quantity of compound of formula 2, is between 0.5 and 10.
- 20 4. Process according to any of claims 1-3, wherein the compound of formula 1 is first treated with a base prior to being reacted with a cyanide ion.
 - 5. Process according to claim 4, wherein the base is used in a molar ratio of between 0.3 and 3 as compared to the amount of compound of formula 2.
- 6. Process according to any of claims 1-5, wherein the compound of formula 1 is reduced with a suitable reducing agent to form the corresponding compound of formula 3:

$$H_2N$$
O
O
O
(3)

Process according to any of claims 1-6, wherein the compound of formula 2,
 wherein X stands for a leaving group is prepared by an aldol condensation between acetaldehyde and an aldehyde which is substituted on the 2-position by X, wherein X is as defined above, in the presence of an aldolase and by subsequent reaction of the formed compound of formula 4,

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wherein X is as defined above, with an oxidizing agent.

- 8. Process according to claim 7, wherein the aldolase used is 2-deoxyribose-5-phosphate aldolase (DERA, EC 4.1.2.4) or a mutant thereof.
- 9. Process according to any of claims 1-8, wherein a compound of formula 1 or a
 15 compound of formula 3 is converted into a compound of formula 6,

$$R^{2}$$
 R^{3}
 OR^{4}
(6)

wherein R¹ stands for CN or CH₂NH₂ and R², R³ and R⁴ each independently stand for an alkyl, an alkenyl, a cycloalkyl, a cycloalkenyl, an aryl or an aralkyl group and wherein R² and R³ may form a ring together with the C-atom to 10

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which they are bound use being made of a suitable acetal forming agent, in the presence of an acid catalyst and wherein the compound of formula 6 with R^1 stand for CN is optionally reduced with a suitable reducing agent to form the corresponding compound of formula 6 with R^1 stands for CH_2NH_2 ..

Process according to claim 9, wherein a compound of formula 6, wherein R¹ stands for CN or CH₂NH₂ and wherein R², R³ and R⁴ are as defined above is subsequently hydrolysed in the presence of a base and water to form the corresponding salt of formula 7,

$$R^2$$
 R^3
 R^1
 OY
 OY
 OY

wherein Y stands for an alkali metal or a substituted or unsubstituted ammonium group, optionally followed by conversion of the salt of formula 7 to the corresponding acid (the compound of formula 7, wherein Y stands for H) and wherein the salt or acid of formula 7 with R^1 stands for CN is optionally reduced with a suitable reducing agent to form the corresponding salt or acid of formula 7 with R^1 stands for CH_2NH_2 .

11. Process according to claim 10, wherein the salt of formula 7 or the acid of formula 7 is converted into the corresponding ester of formula 8

$$R^2$$
 R^3
 OR^5
 OR^5

wherein R^1 stands for CN or CH_2NH_2 , wherein R^2 and R^3 are as defined above and wherein R^5 may represent the same groups as given above for R^2 , R^3 and R^4 , in a manner known per se.

25 12. Process according to claim 11, wherein the salt of formula 7 is converted into the corresponding ester of formula 8 by contacting the salt of formula 7 in an inert solvent with an acid chloride forming agent to form the corresponding

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acid chloride and by contacting the formed acid chloride with an alcohol of formula R⁵OH, wherein R⁵ is as defined above, in the presence of N-methyl morpholine (NMM), and wherein the salt or acid of formula 7 with R¹ stands for CN is optionally reduced with a suitable reducing agent to form the corresponding salt or acid of formula 7 with R¹ stands for CH₂NH₂.

- 13. Process according to any of claims 7-12, wherein the compound with a nitrile group (R¹ stands for CN) is reduced with a suitable reducing agent to form the corresponding compound with an amine group (R¹ stands for CH₂NH₂).
- 14. Process according to any of claims 1-13, wherein the obtained compound is enantiomerically enriched.
 - 15. Process according to any of claims 1-14, wherein the obtained compound is further converted into statin, preferably Atorvastatin or its calcium salt in a manner known per se.
- Use of a compound obtained by a process according to any of claims 1-15 in
 the preparation of a pharmaceutical preparation, preferably a statin, more preferably Atorvastatin.
- 17. (4-hydroxy-6-oxo-tetrahydro-pyran-2-yl)-acetonitrile, 6-(2-amino-ethyl)-4-hydroxy-tetrahydro-pyran-2-one, (6-cyanomethyl-2,2-dimethyl-[1,3]dioxan-4-yl)-acetic acid methyl ester, (6-cyanomethyl-2,2-dimethyl-[1,3]dioxan-4-yl)-acetic acid i-propyl ester, (6-cyanomethyl-2,2-dimethyl-[1,3]dioxan-4-yl)-acetic acid n-propyl ester, [6-(2-amino-ethyl)-2,2-dimethyl-[1,3]dioxan-4-yl]-acetic acid methylester, [6-(2-amino-ethyl)-2,2-dimethyl-[1,3]dioxan-4-yl]-acetic acid ethylester, [6-(2-amino-ethyl)-2,2-dimethyl-[1,3]dioxan-4-yl]-acetic acid i-propylester, [6-(2-amino-ethyl)-2,2-dimethyl-[1,3]dioxan-4-yl]-acetic acid n-propylester.
 - 18. Compound according to claim 17, wherein the compound is enantiomerically enriched.